

# Akvi Top DS 25

## DESCRIPTION

A one-component water-borne acrylate topcoat for colorful even surface.

## PRODUCT FEATURES AND RECOMMENDED USES

- Very good application properties
- High solid content and good filling properties. Levels smoothly onto surface
- Fast-drying topcoat for demanding environment.
- Forms a hard paint film with possibility to have wide variety of colors
- Can be stacked rapidly and is therefore an excellent choice for topcoating of fire retardant paint. Akvi Top DS 25 has been approved as a topcoat in interior fire retardant painting system
- Very good scratch and blocking resistance
- Suitable for panels, doors, mouldings and other wooden/fibre board surfaces

## TECHNICAL DATA

Volume solids 37±2%

Weight solids 49±2%

Specific gravity 1.2kg/ l

### Recommended spreading amounts and theoretical coverage

Recommended spreading amounts (unthinned)		Theoretical coverage
wet	dry	
100–120 g/m <sup>2</sup>	31–38 µm	10–13 m <sup>2</sup> /l

Practical coverage depends on the application method, conditions and the shape and roughness of the surface to be treated.

### Drying times

	+23°C	+50°C
Dust dry, after	20–25 min	5–10 min
Touch dry, after	20–25 min	5–10 min
Dry to sand, after	25–30 min	5–10 min

Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.

### Gloss

Semi-matt.

### Color shades

RAL, NCS, SSG, BS and SYMPHONY colour cards. Avatint tinting system.

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## APPLICATION INSTRUCTIONS

<b>Surface preparation</b>	Remove dust, loose particles and other impurities from the surface. Wood surfaces must be sanded with sandpaper P150–320. Sanding prior to the next application with sandpaper P240–400. All sanding dust must be removed.
<b>Recommended primers</b>	Akvi Primer Pro, Akvi Primer, Diccoplast Primer, Dicco Surf Primer.
<b>Application conditions</b>	The surface to be treated has to be clean and dry. The moisture content of wood has to be below 20%. During application and drying temperature of the air, substrate and product must be over +18°C and relative humidity of the air below 70%. Good ventilation is required to ensure optimal result. Product can be dried with or without oven.
<b>Application</b>	<p>Stir the product carefully.</p> <p>For airless spraying, the product is thinned approximately 0–5%. Recommended nozzle tip is 0.011"–0.015" and pressure 120–160 bar. Spray angle shall be chosen according to the shape of the object.</p> <p>For air-assisted airless spraying, the product is thinned approximately 0–5%. Recommended nozzle tip is 0.011"–0.015" and pressure 40–120 bar. Atomising air pressure should be about 1–3 bar. Spray angle shall be chosen according to the shape of the object.</p> <p>For conventional spraying, the product is thinned approximately 0–5%. Recommended nozzle tip is 1.6–2.2 mm and pressure 2–3 bar.</p>
<b>Thinners</b>	Water
<b>Cleaning of equipment</b>	Water.
<b>VOC</b>	<p>The Volatile Organic Compounds amount is 20 g/litre of paint mixture.</p> <p>VOC content of the paint mixture (thinned 5% by volume) is 19 g/l.</p> <p>VOC 2004/42/EC (cat A/d) 130 g/l (2010)</p>

**HEALTH AND SAFETY** Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets.  
A health and safety data sheet is available on request from Tikkurila Oyj.

### **For industrial and professional use only.**

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